

The logo for Dowse Haulage Ltd features the company name in a bold, white, sans-serif font. The text is centered within a thick red horizontal banner that has a slight 3D effect with a shadow on the bottom edge.

Risk 38

Folder 10c

Procedure for clearing blockage in tanker (Reverse Jetting)

If you have a blockage in your tank, follow this simple procedure.

- Close all product and air valves.
- Turn off blower and engine.
- Dump all air from pressurised tank.

- Close final valve. (**If you have one**)
- Disconnect product pipe. (**if you have not shut final valve**)
- Put on end cap. (**ignore if final valve is shut**)
- Close all pad air valves.
- Make sure ground release is open and no pressure is in the tank.

- Start engine and blower.
- Close top air until 2 bar of pressure in line. (**Ground release still open**)
- With product valves closed, open boost valves only until there is a pressure build up in line (only takes a few seconds) then open the product valve, This will force the blockage back into the tank, (Reverse jet).
- ***This procedure may have to be repeated several times until the line is clear.***
- When line is clear, open pad air valves, top air valve, reconnect discharge pipe, close ground release valve and continue blowing at the maximum recommended site pressure.
- **IF IN DOUBT RING THE OFFICE !!!**