

Procedure for Sucking powder back into Tank

If you have a blockage in your delivery pipe or pinch valves follow this simple procedure.

- Close all product and air valves.
- Turn off blower and engine.
- Dump all air from pressurised tank.

- Close all pad air valves ,
- Make sure ground release is open and no pressure is in the tank.

- Start engine and blower.
- Close top air until 2 bar of pressure is reading on the pressure line gauge
- With product valves closed, open ring jet valve or rear boost valves until there is a pressure build up in the delivery pipe (only takes a few seconds) then open a product valve, (preferably into an empty pot) The pressure in the delivery line will return to the tank with the powder blockage,
- ***This procedure may have to be repeated several times until the line is clear.***
- When line is clear, open pad air valves, top air valve, close ground release valve and continue blowing at the maximum recommended site pressure.
- **IF IN DOUBT RING THE OFFICE !!!**